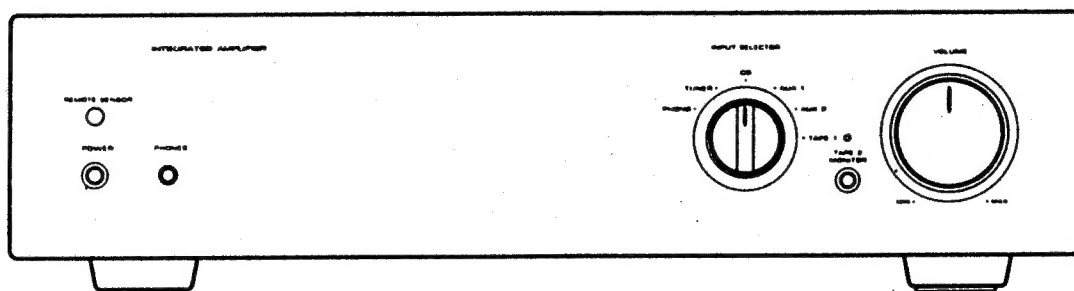


AX-7R

STEREO INTEGRATED AMPLIFIER



■ CONTENTS ■

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 **Sherwood**



SAFETY PRECAUTIONS

WARNING

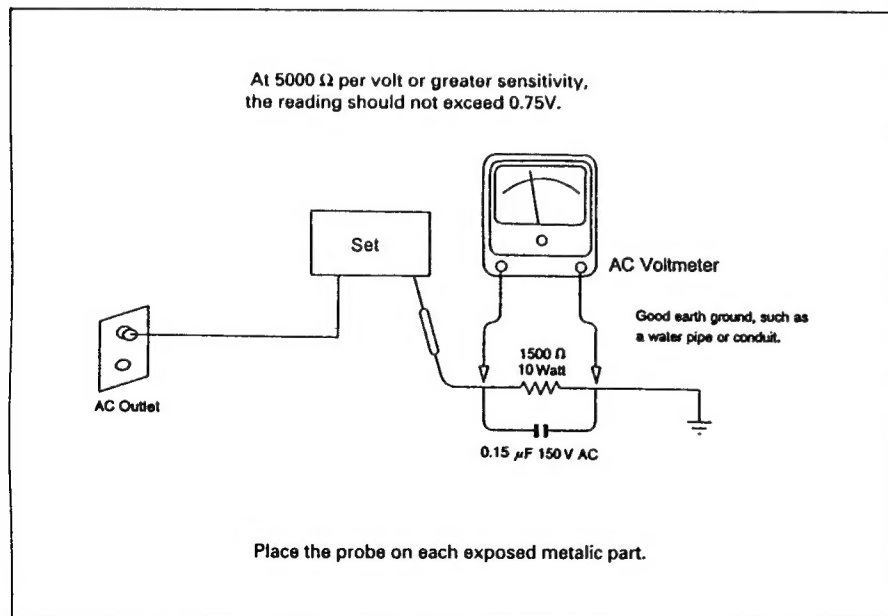
Before servicing this unit, familiarize yourself with the following precautions:

- Many electrical and mechanical parts in this chassis have special safety characteristics that often pass unnoticed and the protection afforded by them cannot necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts that have these special safety characteristics are identified in this manual and its supplements: electrical components having such features are identified by Δ in the schematic diagram and the parts list.

Before replacing any of these components, read the parts list in this manual carefully. The use of substitute replacement parts that do not have the same safety characteristics as specified in the parts list may create shock, fire, or other hazards.

- Before returning the set to the customer, always do an AC leakage current check on the

exposed metal parts of the cabinet, such as terminals, screw heads, and metal overlays, to be sure the set is safe to operate danger of electrical shock. Plug the AC line cord directly into a 120 V AC outlet (120 V AC version only). (Do not use a line isolation transformer during this check.) Be sure your AC voltmeter has a sensitivity of 5000 Ω per volt or greater. Then connect a 1500 Ω 10 watt resistor, paralleled by a 0.15 μ F 150 V AC capacitor, between a known good earth ground (such as a water pipe, or conduit) and the exposed metallic parts, one at a time. Measure the AC voltage across the combination of a 1500 Ω resistor and a 0.15 μ F capacitor. Reverse the AC plug at the AC outlet and repeat AC voltage measurements for each exposed metallic part. Voltage measured must not exceed 0.75V RMS. This corresponds to 0.2 mA AC. Any value exceeding this limit constitutes a potential shock hazard and must be corrected immediately.



SPECIFICATIONS

Description			Unit	Normal	Limit
RMS output power:					
both channels driven, into 8 Ω load, from 20 Hz to 20 kHz, with no more than 0.05 % THD.			W	52	50
both channels driven, into 8 Ω load, at 1 kHz with no more than 0.7 % THD.			W	63	60
both channels driven, into 4 Ω load, at 1 kHz with no more than 0.7 % THD.			W	94	90
Total harmonic distortion:					
at 8 Ω load, 50 W output, 1 kHz.			%	0.007	0.015
at 4 Ω load, 80 W output, 1 kHz.			%	0.009	0.02
Intermodulation distortion:					
at 8 Ω load, 50 W output, 60 Hz: 7 kHz=4:1 SMPTE			%	0.004	0.01
Signal to noise ratio ("A" WTD, UNWTD/WTD):		PHONO CD/AUX, ETC	dB dB	72/76 93/103	66/70 87/97
Frequency response at 1 W output:		PHONO(IAA): 30 Hz-20 kHz CD, AUX, ETC: -1 dB	dB kHz	± 0.5 5-180	± 1 10-150
Input sensitivity at 50 W output, 1 kHz, 8 Ω load:		PHONO CD, AUX, ETC	mV mV	2.6 160	2.3-2.9 140-180
PHONO Input overload at 1 kHz, 0.7 % THD.			mV	180	150
Function crosstalk:	CD→ AUX	1 kHz 10 kHz	dB dB	92 91	85 84
	CD→ TAPE 1	1 kHz 10 kHz	dB dB	92 91	85 84
	CD → TAPE 2 MON.	1 kHz 10 kHz	dB dB	92 91	85 84
	CD→ PHONO	1 kHz 10 kHz	dB dB	72 72	65 65
Channel separation	CD/AUX, ETC	1 kHz	dB	83	73
		10 kHz	dB	68	55
Damping factor at 1 kHz 8 Ω load.			-	100	70

General

Speaker load impedance	4-16 Ω
Power consumption	360 W
Dimensions (WxHxD)	440 x 100 x 330 mm (17.3 x 3.9 x 13 inch)
Weight (Net)	10.5 kg (24.1 lbs)

Power requirements:

- A: 120 V 60 Hz for American/Canadian version
- B: 120/220 V 60/50 Hz for multy voltage version (switchable)
- D: 230 V 50 Hz for German General European version
- E: 240 V 50 Hz for UK/Australian version
- G: 220 V 50 Hz for Other Area

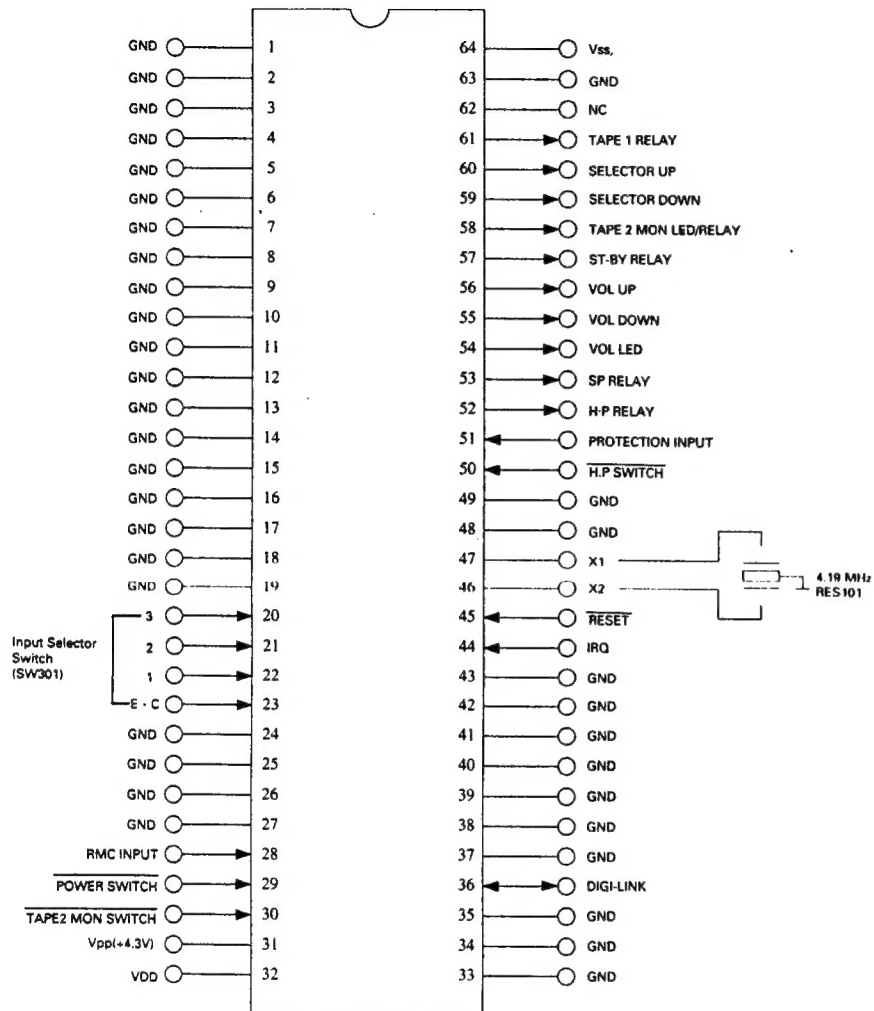
Note :

- Normal specs represent the design specs. All units should be able to approximate these some will exceed and some may drop slightly below these specs. Limit specs represent the absolute worst condition that still might be considered acceptable: in no case should a unit fail to meet limit specs.
- This manual is based on the General European (D) standard, and provides information on regional circuit modification through the use of alternate schematic diagrams or wiring diagram, and information on regional component variations through the use of parts lists. Design and specifications subject to change without notice.

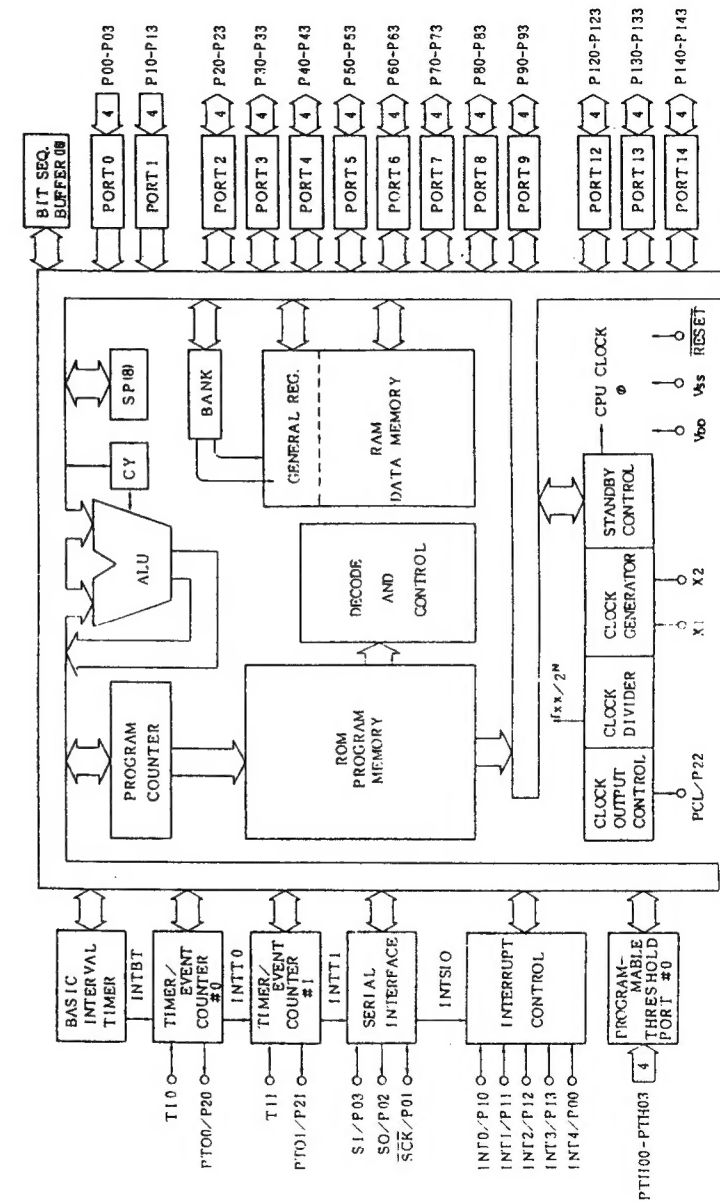
CIRCUIT DESCRIPTION

IC102: μ PD 75108CW14

1. Pin Connection



Block Diagram

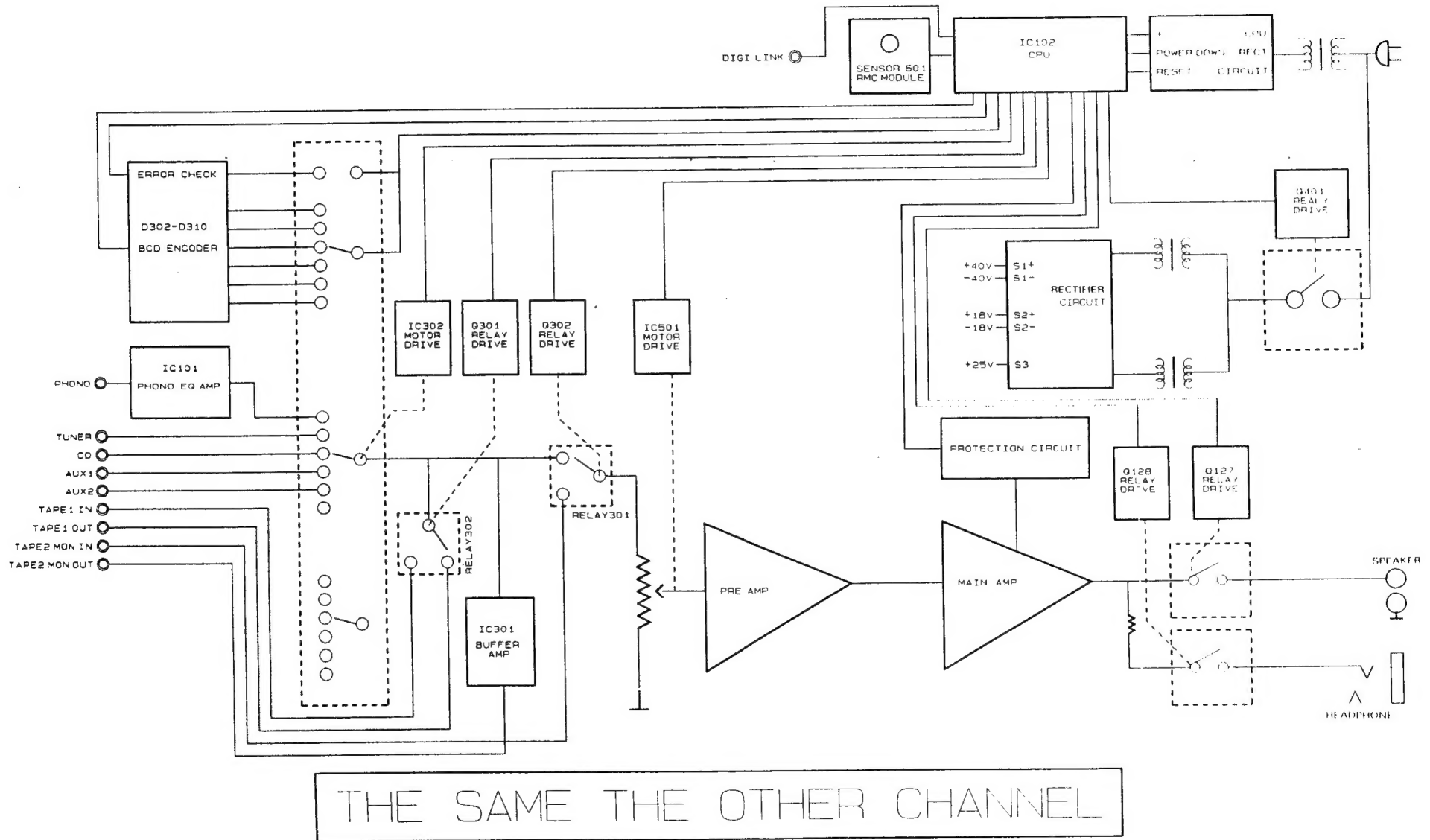


3. Input and Output Terminal Function

Pin Code	I/O	Compatible Port	Function	When Reset
P00	I	INT4	4 bit input port (port 0)	Input
P01	I/O	SCK		
P02	I/O	S0		
P03	I	S1	4 bit input port (port 1)	Input
P10	I	INT0		
P11		INT1		
P12		INT2		
P13	I/O	INT3	4 bit input port (port 2)	Input
P20		PTO0		
P21		PTO1		
P22		PCL		
P23	I/O	-	Programmable 4 bit I/O port (port 3) Each bit can be specified as a input or output individually.	Input
P30-P33		-		
P40-P43	I/O	-	Programmable 4 bit I/O port (port 4)	Input
P50-P53	I/O	-	Programmable 4 bit I/O port (port 5)	Input
P60-P63	I/O	-	Programmable 4 bit I/O port (port 6) Each bit can be specified as a input or output individually.	Input
P70-P73	I/O	-	Programmable 4 bit I/O port (port 7)	Input
P80-P83	I/O	-	Programmable 4 bit I/O port (port 8)	Input
P90-P93	I/O	-	Programmable 4 bit I/O port (port 9)	Input
P120-P123	I/O	-	N-ch. open drain 4 bit I/O port (port 12) Each bit can contain blow up resistor. (mask option) Open drain voltage:12V	Input
P130-133	I/O	-	N-ch. open drain 4 bit I/O port (port 13) Each bit can contain blow up resistor. (mask option) Open drain voltage:12V	Input
P140-143	I/O	-	N-ch. open drain 4 bit I/O port (port 14) Each bit can contain blow up resistor. (mask option) Open drain voltage:12V	Input
PTH00-PTH03	I	-	Variable threshold voltage 4 bit analog inpt port.	
P10	I	-	Timer/event pulse input port.	
P11				
PTO0	I/O	P20	Timer/event pulse output port.	Input
PTO1		P21		
SCK	I/O	P01	Serial clock I/O port.	Input
S0	I/O	P02	Serial data output port.	Input
S1	I	P03	Serial data input port.	Input
INT4	I	P00	Interruption input port (detect edge vector).	Input
INT0	I	P10	Interruption input port (detect edge vector).	Input
INT1		P11		
INT2	I	P12	Detect edge testable input port.	Input
INT3		P13		
PCL	I/O	P22	Clock output port.	Input
X1, X2	-	-	System Clock connection port.	
RESET	I	-	System reset input port(L: active)	
NC	-	-	No connection.	
V _{DD}	-	-	Constant voltage supply port.	
V _{SS}	-	-	Ground potential supply port.	

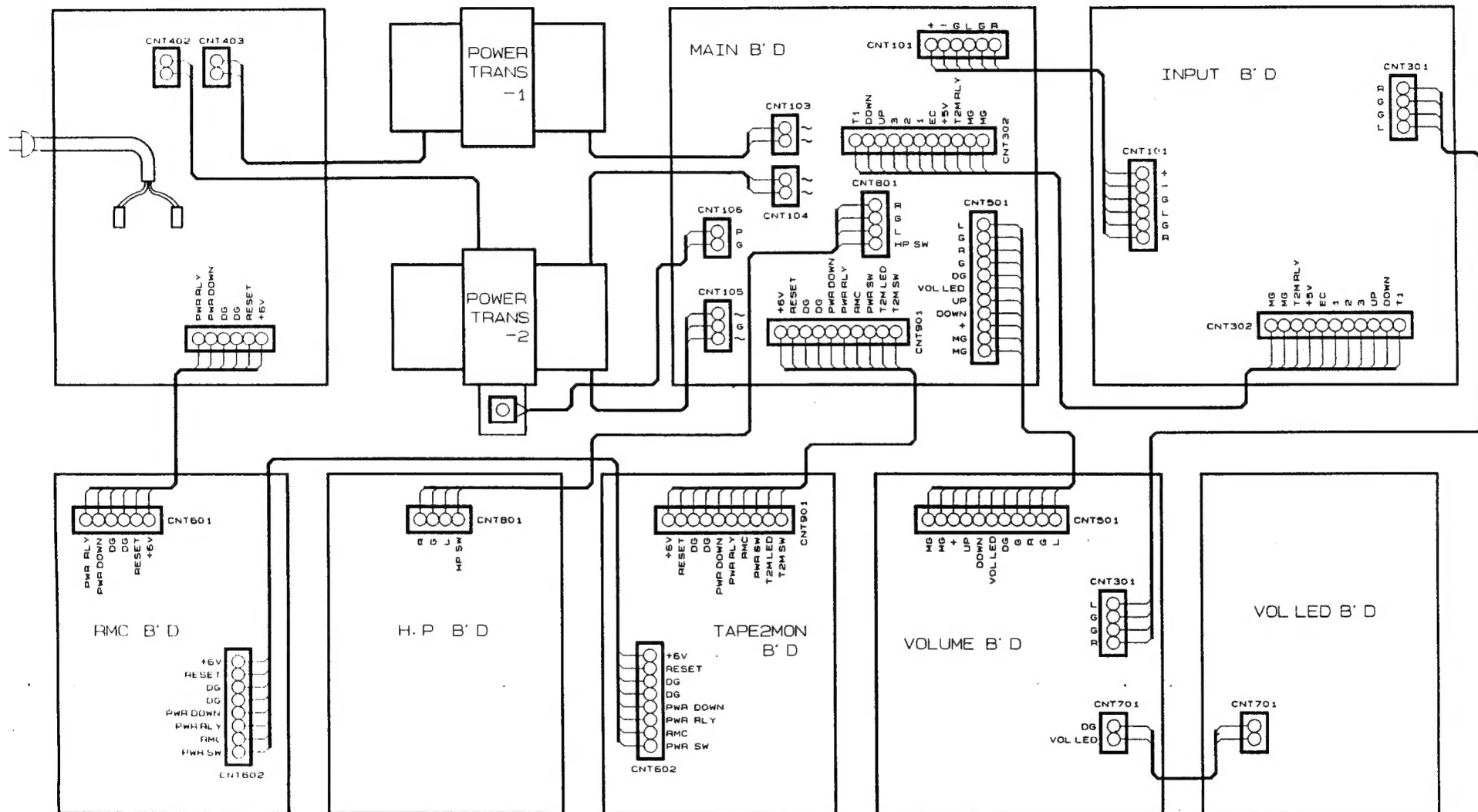
BLOCK DIAGRAM

Model No.: ACS-7000A



WIRING DIAGRAM

Model No.: ACS-7000A



TROUBLESHOOTING

Symptom	Cause and Remedy
Amplifier inoperative	<ul style="list-style-type: none"> Faulty AC power cord. Replace. Defective power switch. Replace. Broken wire in the power transformer. Replace the power transformer. Defective power transformer. Replace. Damaged rectifying diodes D114, D115. Replace the defective diode(s). Short in the rectifying circuit. Repair the short.
No sound from both channels or one channel	<ul style="list-style-type: none"> Defective in transistor Q127. Replace. Defective in relay RLY 101. Replace.
Headphones inoperative.	<ul style="list-style-type: none"> Defective in transistor Q128. Replace. Defective in relay RLY 102. Replace.
The stand-by function does not work.	<ul style="list-style-type: none"> Damaged rectifying diodes D401 to D404. Replace the defective diode(s). Defective in relay RLY401. Replace. Defective stand-by transformer TRANS 401. Replace. Defective in transistor Q401. Replace. Defective stand-by circuit. Repair. Defective IC102. Replace.
The indicators are not on.	<ul style="list-style-type: none"> Defective IC102. Replace. Defective LED701, LED901. Replace.
Volume motor does not work.	<ul style="list-style-type: none"> Defective motor volume. Replace. Defective IC 501. Replace.
Function selector inoperative.	<ul style="list-style-type: none"> Defective function selector motor. Replace. Defective IC 302. Replace. Defective function selector switch SW301. Replace.

MECHANICAL PARTS LIST

Ref.No.	Description	Part No.	Q'ty	Version	Ref.No.	Description	Part No.	Q'ty	Version
PACKAGE					39	Jack RCA 4P, Black	4448114610	1	
	Film Soft PE	971500510	1		40	Chassis Back, SECC, Black	046102041111	1	KS
	Cushion Poly	9722038510	1			Chassis Back, SECC, Black	046102041121	1	A
	Box Carton	049604125111	1	KS		Chassis Back, SECC, Black	046102041131	1	B
	Box Carton	049604125163	1	D		Chassis Back, SECC, Black	046102041141	1	C
	Box Carton	049604125113	1	PT INDO		Chassis Back, SECC, Black	046102041151	1	D
ACCESSORIES						Chassis Back, SECC, Black	046102041161	1	E
	Ass'y Commander	058581000164	1	KS		Chassis Back, SECC, Black	046102041171	1	F
	Battery 1.5V AA (R6M)	5518001610	1			Chassis Back, SECC, Black	046102041191	1	PT INDO
	Manual Instruction	9007017941	1	PT INDO	41	System Ground with Nut, Gold	4463100420	1	
	Manual Instruction	9007017942	1	D	42	Cover Top, SECC, Silver Gold	046122029011	1	
	Manual Instruction	9007017940	1	KS	43	AC Outlet, Black	4448105510	1	KS
CABINET & CHASSIS						AC Outlet, Black	4448103210	1	A
1	P.C. Board RMC	4005113730	1			AC Outlet, Black	4448103610	1	B,C,D,F
2 (SENSOR)	Sensor Remote	2408000131	1			Cord AC Power	4308007310	1	KS
3	Switch Tact	4658003710	2			Cord AC Power	4308001410	1	A
4	P.C. Board Headphone	4001100120	1			Cord AC Power	4308000430	1	B,C,D,F
5	Jack Phone, Black	4438005510	1			Cord AC Power	4308007610	1	E
6	Body Front, ABS HF-380, Black	8521008810	1		45	Stopper Cold	6518002320	1	
7	Window Sensor, PC LN1250, Dark Wine	8555048910	1		46	Terminal Ground	4235007210	3	
8	Knob Power, Aluminum, ABS HF-380	048643006911	1		47	P.C. Board Stand By	4005113710	1	
9	Panel Front, Aluminum, ABS HF-380	048602019211	1	KS(Only)	48	Power Transformer, 220 V 60 Hz (1)	2828001097	1	KS
	Panel Front, Aluminum, ABS HF-380	048602019212	1	PT INDO A		Power Transformer, 230 V 50 Hz (1)	2828001297	1	D
10	Knob Input Selector, Aluminum, ABS HF-380	048643005521	1			Power Transformer, 110/220 V 50/60 Hz (1)	2828001277	1	PT IN DO
11	Knob universal, Aluminum, C 3601, Brass	058555043820	1		49	Power Transformer, 220 V 60 Hz (2)	2828001107	1	KS
12	LED, Red	2308220142	2			Power Transformer, 230 V 50 Hz (2)	2828001307	1	D
13	Knob Main Volume, ABS HF-380	048643006811	1			Power Transformer, 110/220 V 50/60 Hz (2)	2828001287	1	PT IN DO
14	P.C. Board Volume LED	4001100110	1		50	Heatsink Regulator TR, Aluminum	7505206620	4	
15	Knob Main Volume, ABS HF-380	048643007011	1		51	Switch Tact	4658004010	1	
16	Indicator LED, ABS, Milky	8555049010	1		52	Switch Slide 3P	4618006610	1	8,PT INDO
17	Volume Main, Silver Gold	3208068310	1		53	Switch Slide 6P	4618006510	1	8,PT INDO
18	P.C. Board Tape Monitor	4005113740	1		54	Adapter Plug	4428300410	1	8,PT INDO
19	P.C. Board Tape Monitor	4005113720	1		55	P.C. Board Voltage Selector	4001100130	1	B
20	Frame Solid "L", SECC	6121613310	1						C,D,F
21	Foot, ABS HF-380, Black	6035103810	4		5	Screw #2BTC 3 x 8B	8109230083	40	
22	Heatsink Main Power, AL 6063	75022008210	1		S1	Screw #1PTC 3 x 10B	8119130103	11	
23	Bracket Heatsink, SECC	6505137710	1		S2	Screw Ground	8155000710	2	
24	Screw HEXM 3 x 12Y	8099130121	10		S3	Screw Mecha	8155001210	2	
25	Shaft Universal, Brass	057015004910	1		S4	Screw #2WPTC 3 x 8B	8159230081	15	
26	P.C. Board Main	4001100100	1		S5	Screw WSAM 4 x 8Y	8159440081	8	
27	Frame Side "R"	6123017210	1		S6	Screw WSAM 4 x 8B	8159440083	4	
28	Cover Bottom, SECC	6122420010	1		S7	Screw 2#TTC 3 x 8N	8198002010	2	
29	Bracket PCB	6505139610	1		This parts list is applied for only "DEAWOO" model number (ACS-7000A)				
30	Plate Ground	6165143510	1		Ref. No. Description				
31	Terminal Speaker, Black	4408107720	1			Part No.	Q'ty		
32	Jack RCA 2P(R, W), Black	4448305510	1			Box Carton	049605256719	1	
33	Bracket PCB Signal, SECC	6505137810	1			Manual Instruction	9007017945	1	
34	Jack RCA 2P(G, G), Black	4448305520	1			Ass'y Commander	541810113175	1	
35	Sponge Rubber, Black	6715025310	1		1	Panel Front	048602019214	1	
36	Switch Input Selector	4618009910	1		17	Chassis Back	0461020411521	1	
37	P.C. Board Input	4005113700	1						
38	Jack RCA 6P, Black	4448114710	2						

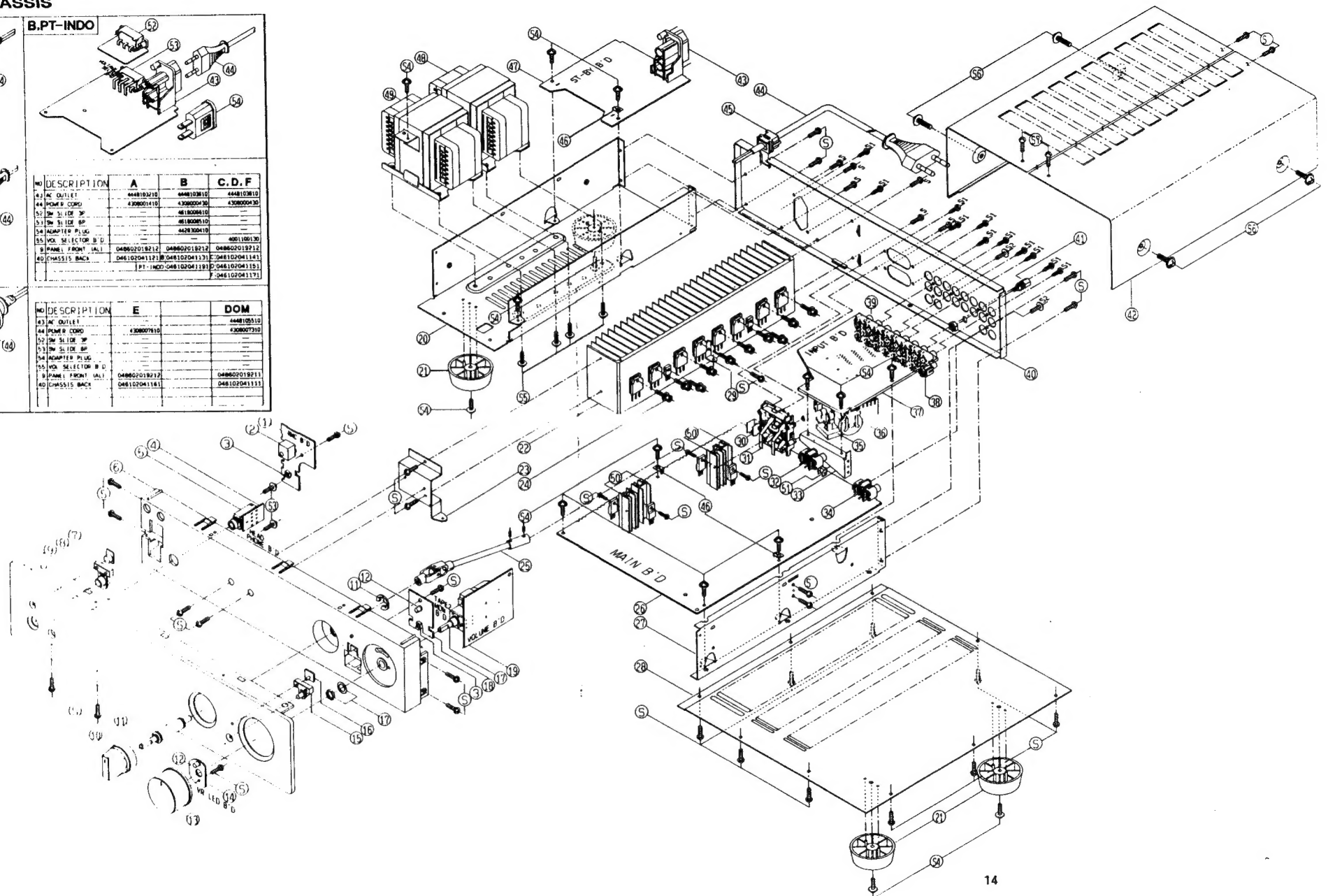
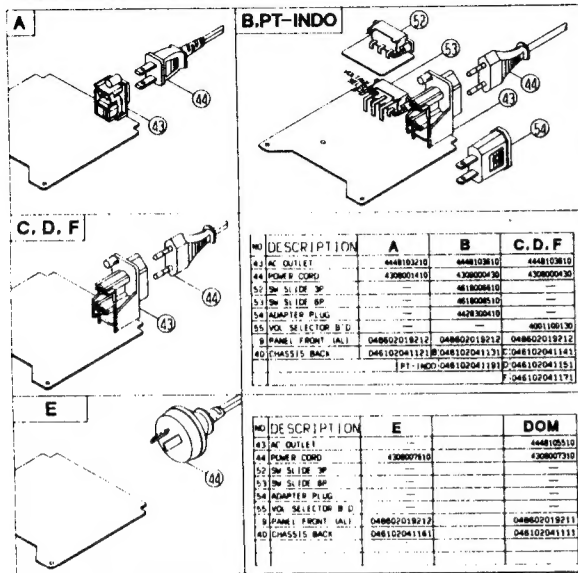
PRODUCT SAFETY NOTICE

Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol ! in the parts list and the safety can be of special significance. When replacing a component identified with !, use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

EXPLODED VIEW I

Model No.: ACS-7000A

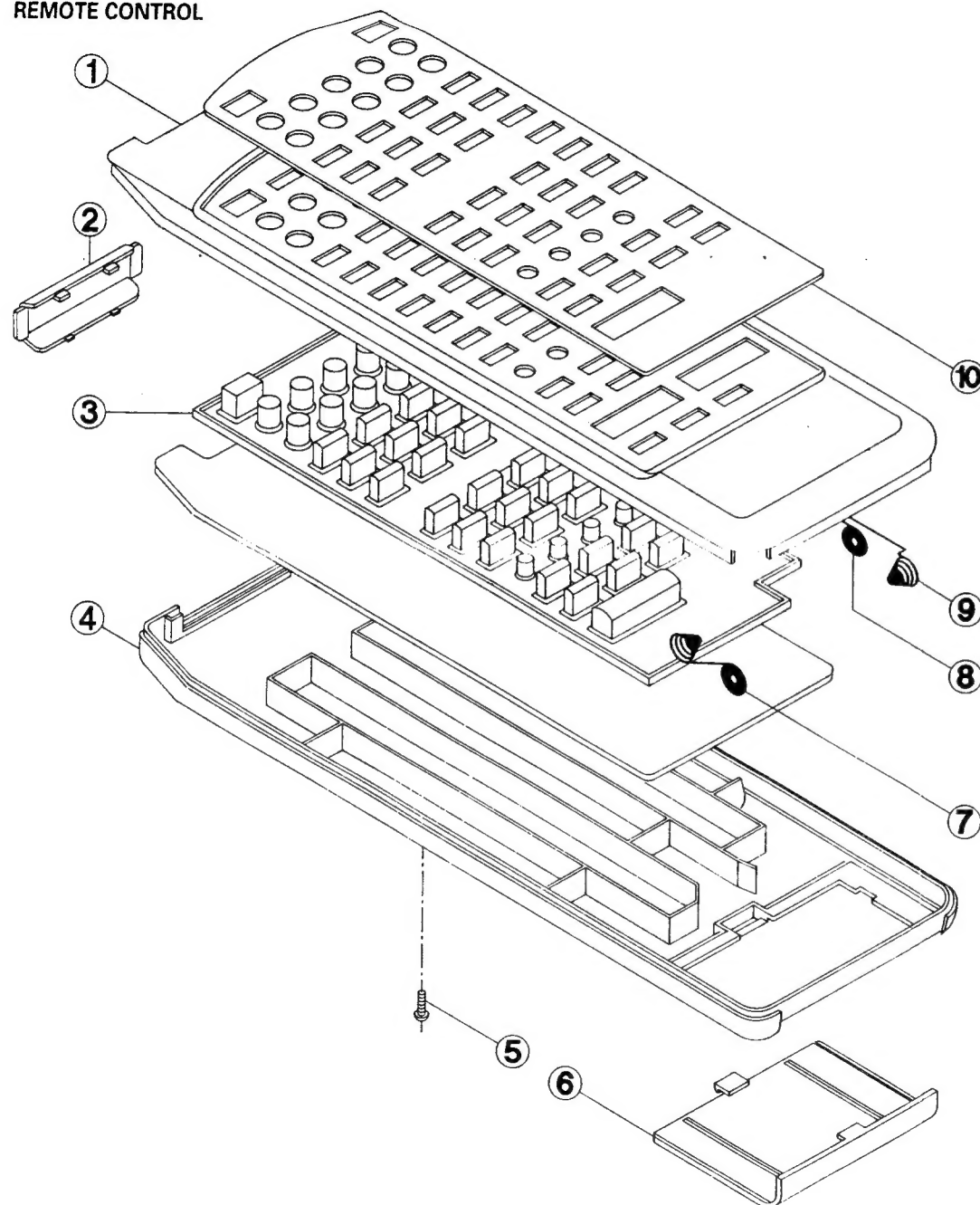
CABINET & CHASSIS



EXPLODED VIEW II

Model No.: ACS-7000A

REMOTE CONTROL



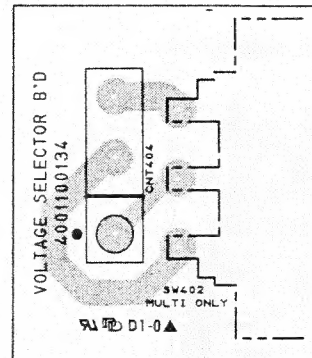
PARTS LIST.

NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	048582001125	COVER TOP	1	KS
	048582001126	COVER TOP	1	D,PT INDO,A,C,D
2	8555040210	UPPER COVER	1	D,PT INDO,A,C,D
3	048722001111	BUTTON SILICON	1	D,PT INDO,A,C,D
	048722001112	BUTTON SILICON	1	D,PT INDO,A,C,D
4	048582001221	COVER BOTTOM	1	
5	8119620084	SCREW #2 PT 2X8N	1	
6	048583004421	COVER BATTERY	1	
7	6555605310	SPRING BATTERY (+, -)	1	
8	6555009710	SPRING BATTERY (+)	1	
9	6555009810	SPRING BATTERY (-)	1	
10	048552003841	INLAY COMMANDER	1	KS
	048552003842	INLAY COMMANDER	1	PT INDO,A,C,D

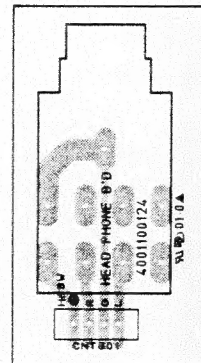
PRINTED CIRCUIT BOARDS

P.C. Board Main (4001100104)

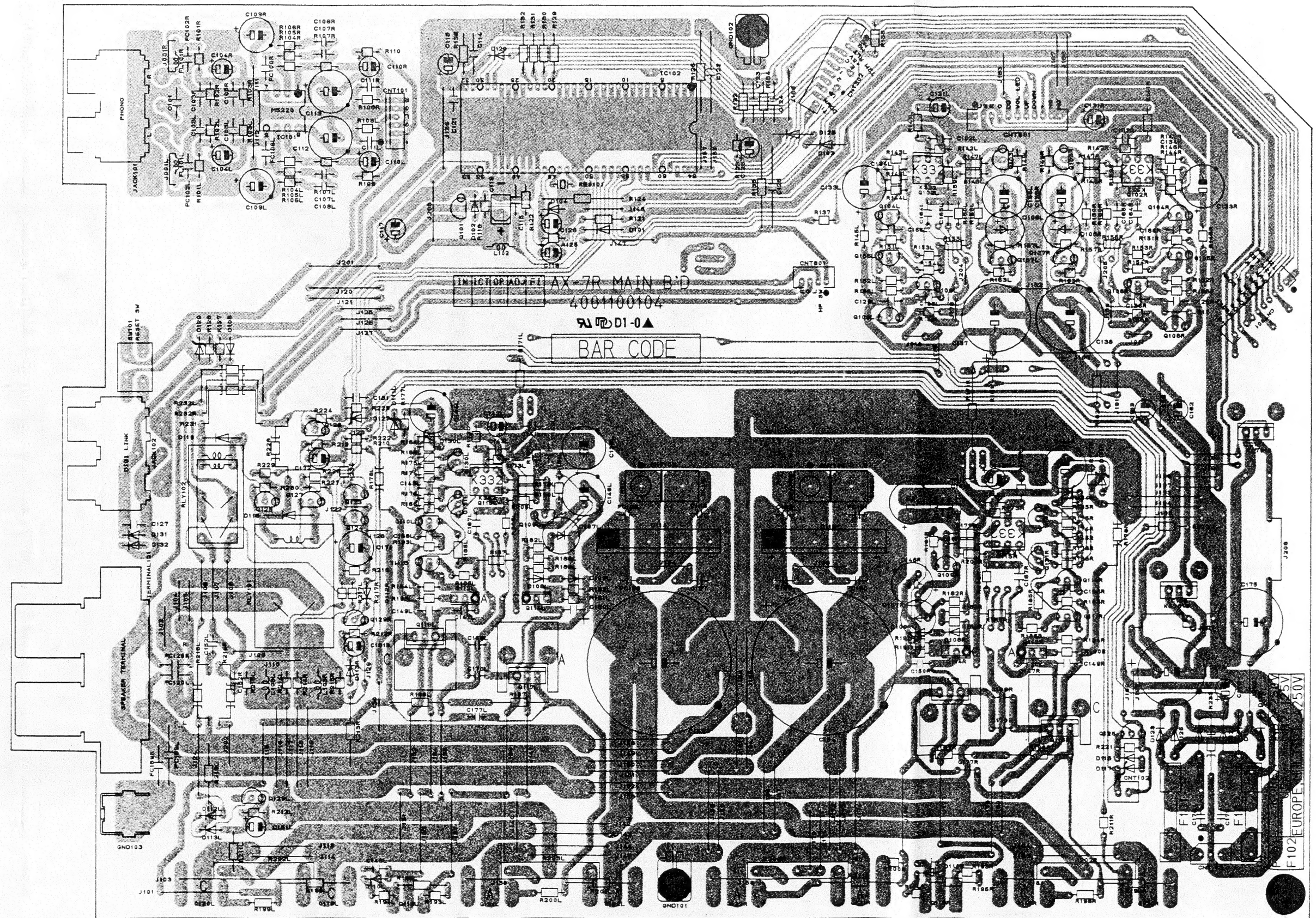
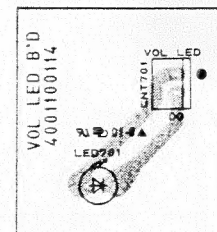
P.C. Board Voltage Selector
(4001100134)



P.C. Board Headphone
(4001100124)



P.C. Board Vol. LED
(4001100114)



ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTICE : Products marked with ! have special characteristics important to safety. If you replace of these components, read carefully the product safety notice in this manual.
 Don't degrade the safety of the product through improper servicing.
 Resistor/Capacitor Tolerance, D: (±0.5%), J: (±5%), M: (±10%), N: (±20%), Z: (+80, -20%).

Ref.No.	Description	Part No.	Qty	Version	Ref.No.	Description	Part No.	Qty	Version
	A'ssy P.C. Board Main	054021010085	1		CP104	Wafer LV, 2P	4428525780	1	
30	Plate Ground	61665143510	1		CP105	Wafer, 3P	4428505710	1	
31	Terminal Speaker, Black(Gold)	4408107720	1		CP302	Wafer, 11P	4428517010	1	
32	Jack RCA 2R, W, Black(Gold)	4448305510	1		CP501	Wafer, 11P	4428517010	1	
34	Jack RCA 2R, G, Black(Gold)	4448305520	1		CP601	Wafer, 4P	4428516310	1	
46	Terminal Ground	4235007210	2		CP901	Wafer, 10P	4428516810	1	
50	Heatsink Regulator TR, Aluminum	7505206620	4		D101-D103	1N4148M, Switching	2058322101	3	
51	Switch Tact	4658004010	1		D104	Zener, UZ 5.1BSB	2258599103	1	
C101	Ceramic Disc	0.047 μF 50 V Z	3579473530	1	D105	1N4148M, Switching	2058322101	1	
C103L/R	Ceramic Tubular	68 pF 50 V J	3519680935	2	D106L/R	LED, SLR-34URCF25	2371124701	2	
C104L/R	Electrolytic AU	4.7 μF 35 V M	3479547969	2	D107L/R	LED, SLR-34URCF25	2371124701	2	
C105L/R	Ceramic Tubular	33 pF 50 V J	3519330935	2	D108L/R	1N4148M, Switching	2058322101	2	
C107L/R	Mylar	0.0056 μF 100 V J	3579562120	2	D109L/R	1N4148M, Switching	2058322101	2	
C108L/R	Mylar	0.018 μF 100 V J	3579182120	2	D110L/R	1N4148M, Switching	2058322101	2	
C109L/R	Electrolytic AU	47 μF 16 V M	3479547039	2	D111L/R	Zener, UZ 22.0BSC	2258599119	2	
C110L/R	Electrolytic AU	2.2 μF 50 V M	3479522979	2	D112L/R	1N4148M, Switching	2058322101	2	
C111L/R	Mylar	0.0027 μF 100 V J	3579272120	2	D113L/R	1N4148M, Switching	2058322101	2	
C112C113	Electrolytic AU	100 μF 25 V M	3479510149	2	Δ D114/D115	D658A60, Bridge	2058512126	2	
C114C115	Ceramic Disc	0.047 μF 50 V Z	3579473530	2	D116	1N4148M, Switching	2058322101	1	
C116	Electrolytic SA	3.3 μF 50 V M	3479233971	1	D117	Zener, UZ 8.2BSB	2258599123	1	
C117	Electrolytic SA	1 μF 50 V M	3479210971	1	Δ D118/D119	1N4002, Rectifier	2258100135	2	
C118	Electrolytic SG	100 μF 10 V M	3479310121	1	D120	Zener, UZ 5.6BSB	2258299104	1	
C119	Backup Capacitor	0.047 μF 5.5 V M	3448347314	1	Δ D121-D126	1N4002, Rectifier	2258100135	6	
C121C122	Ceramic Disc	0.047 μF 50 V Z	3579473530	2	D127	Zener, UZ 4.3BSB	2258599123	2	
C123C124	Ceramic Disc	0.01 μF 50 V Z	3579103530	2	D128/D129	1N4148M, Switching	2058322101	2	
C125	Ceramic Disc	0.022 μF 50 V Z	3579223530	1	D130L/R	Zener, UZ 8.2BSB	2258599123	2	
C126	Electrolytic SG	100 μF 10 V M	3479310121	1	D131/D132	1N4148M, Switching	2058322101	2	
C127	Ceramic Disc	0.047 μF 50 V Z	3579473530	1	Δ F101	Fuse, NB 2 A, 250 V	5508202430	1	KS(Only)
C128	Electrolytic SA	2.2 μF 50 V M	3479222971	1	Δ (F101)	Fuse, T 2 A, 250 V	5508302435	1	D.8/PJ
C129L/R	Ceramic Tubular	5.6 pF 50 V K	3519050935	2	Δ F102	Fuse, NB 2 A, 250 V	5508202430	1	KS(Only)
C131L/R	Electrolytic AU	4.7 μF 50 V M	3479547969	2	Δ (F102)	Fuse, T 2 A, 250 V	5508302435	1	D.8/PJ
C132L/R	Ceramic Tubular	33 pF 50 V J	3518330935	2		Clip Fuse	4255001010	4	
C133L/R	Electrolytic AU	220 μF 15 V M	3479522139	2	IC101	M5220P	2168215001	1	
C134L/R	Ceramic Tubular	330 pF 50 V J	3518331935	2	IC102	μPD7108CPU X14, CPU	2136313217	1	
C135L/R	Electrolytic AU	470 μF 6.3 V M	3479547119	2	IC103	KA7815, Regulator	2168601106	1	
C136L/R	Ceramic Tubular	18 pF 50 V J	3518180935	2	IC104	KA7815, Regulator	2168600106	1	
C137C138	Electrolytic AU	1000 μF 16 V M	3479510239	2	L102	Coil Inductor, 100 μH	2648610182	1	
C139L/R	Electrolytic AU	220 μF 16 V M	3479522139	2	L103L/R	Coil Inductor, 0.5 μH	2648601010	2	
C140L/R	Mylar	0.22 μF 63 V J	3579224971	2	O101	KTIC1815YKTC198, NPN, Silicon	2208606104	1	
C141L/R	Ceramic Tubular	330 pF 50 V J	3518331935	2	O102L/R	2SK332F	2018217700	2	
C142L/R	Electrolytic AU	10 μF 35 V M	3479510089	2	O103L/R	KTIC2229YKTC1027, NPN, Silicon	2028406120	2	
C143L/R	Ceramic Tubular	150 pF 50 V J	3519181935	2	O104L/R	KTIC2229YKTC1026, NPN, Silicon	2028406120	2	
C144L/R	Electrolytic AU	100 μF 25 V M	3479510149	2	O105L/R	KTIC2229YKTC1026, NPN, Silicon	2028406107	2	
C145L/R	Ceramic Tubular	330 pF 50 V J	3519331935	2	O106L/R	KTIC2229YKTC1023, PNP, Silicon	2028106107	2	
C146L/R	Electrolytic AU	470 μF 6.3 V M	3479547119	2	O107L/R	KTIC2229YKTC1027, NPN, Silicon	2028406120	2	
C147L/R	Ceramic Tubular	15 pF 50 V J	3519180935	2	O108L/R	KTIC2229YKTC1027, NPN, Silicon	2028406120	2	
C148L/R	Ceramic Tubular	1000 pF 50 V J	3519102935	2	O109L/R	KTIC2229YKTC1027, NPN, Silicon	2028406120	2	
C149L/R	Ceramic Tubular	150 pF 50 V J	3519181935	2	O110L/R	KTIC2229YKTC1026, NPN, Silicon	2028406107	2	
C150L/R	Ceramic Tubular	150 pF 50 V J	3519181935	2	O111L/R	KTIC2229YKTC1026, NPN, Silicon	2028406107	2	
C151L/R	Electrolytic SA	4.7 μF 50 V M	3479247971	2	O112L/R	2SA1858A, PNP, Silicon, Power TR	2028016100	2	
C152L/R	Mylar	0.047 μF 100 V J	3579473120	2	O114L/R	2SC485AY, PNP, Silicon, Power TR	2028316100	2	
Δ C153C154	Electrolytic AU	8200 μF 50 V M	3419082222	2	O115L/R	2SK332F	2018217700	2	
C157C158	Mylar	0.01 μF 400 V J	3579103267	2	O116L/R	2SC485AY, PNP, Silicon, Power TR	2028316100	2	
C162C163	Mylar	0.01 μF 400 V J	3579103267	2	O117L/R	2SA1858A, PNP, Silicon, Power TR	2028016100	2	
C164L/R	Ceramic Tubular	5.6 pF 50 V K	3519050935	2	O118L/R	2SC4107, NPN, Silicon, Bias	2006622120	2	
C165L/R	Ceramic Tubular	2.2 pF 50 V K	3519022935	2	O119L/R	2SC385, NPN, Silicon, Power TR	2028416106	2	
C166L/R	Ceramic Tubular	15 pF 50 V J	3519180935	2	O120L/R	2SC385, NPN, Silicon, Power TR	2028416106	2	
C167L/R	Ceramic Tubular	4.7 pF 50 V K	3519047935	2	O121L/R	2SA1461, PNP, Silicon, Power TR	2028116103	2	
C168L/R	Ceramic Tubular	15 pF 50 V J	3519180935	2	O122L/R	2SA1461, PNP, Silicon, Power TR	2028116103	2	
C169L/R	Mylar	1 μF 63 V J	3579105297	2	O123-O125	KTIC1815YKTC198, NPN, Silicon	2208606104	3	
C170L/R	Mylar	1 μF 63 V J	3579105297	2	O126	KTIC1815YKTC198, NPN, Silicon	2208606105	1	
C171	Electrolytic SG	470 μF 10 V M	3479347121	1	O127/O128	KTIC1815YKTC198, NPN, Silicon	2208606104	2	
C172	Electrolytic SA	4.7 μF 50 V M	3479247971	1	O129L/R	KTIC1815YKTC198, NPN, Silicon	2208606104	2	
C173	Electrolytic SG	100 μF 35 V M	3479310161	1	O130L/R	KTIC2229YKTC1026, NPN, Silicon	2208606107	2	
Δ C174C175	Electrolytic SG	2200 μF 35 V M	3409322269	2	O131L/R	KTIC2229YKTC1026, NPN, Silicon	2208606107	2	
C177L/R	Mylar	1 μF 63 V J	3579105297	2	R101L/R	Carbon Film	620 ohm 1/5 W J	3069621970	2
Δ C178C179	Mylar	0.033 μF 100 V J	3579333120	2	R102L/R	Carbon Film	270 kohm 1/5 W J	3069274970	2
C181	Ceramic Disc	0.047 μF 50 V Z	3579473530	1	R103L/R	Carbon Film	56 kohm 1/5 W J	3069563970	2
C182C183	Electrolytic SA	2.2 μF 50 V M	3479222971	2	R104L/R	Carbon Film	560 kohm 1/5 W J	3069564970	2
CN101	Lead Assy, 6P, 180mm	435206188332	1		R105L/R	Carbon Film	4 kohm 1/5 W J	3069433970	2
CP102	Wafer, 2P	4428505710	1		R106L/R	Carbon Film	820 ohm 1/5 W J	3069821970	2
CP103	Wafer LV, 2P	4428525780	1		R107L/R	Carbon Film	620 ohm 1/5 W J	3069621970	2

Ref.No.	Description	Part No.	Qty Version	Ref.No.	Description			
R108L/R	Carbon Film	100 kohm 1/5 W J	3069104970	Δ R203L/R	Cement, Dual	0.39 ohm 5 W J		
R109/R110	Carbon Film	100 ohm 1/5 W J	3069101970	R205L/R	Carbon Film	1 kohm 1/5 W J		
R118	Carbon Film	100 kohm 1/5 W J	3069104970	R206L/R	Carbon Film	20 kohm 1/5 W J		
R121	Carbon Film	1.2 kohm 1/5 W J	3069122970	R210	Carbon Film	33 kohm 1/5 W J		
R122	Carbon Film	10 kohm 1/5 W J	3069103970	R211L/R	Carbon Film	2.2 kohm 1/5 W J		
R123	Carbon Film	47 kohm 1/5 W J	3069473970	R212L/R	Carbon Film	2.2 kohm 1/5 W J		
R124/R125	Carbon Film	47 kohm 1/5 W J	3069473970	R213L/R	Carbon Film	15 kohm 1/5 W J		
R126	Carbon Film	47 kohm 1/5 W J	3069473970	R214L/R	Carbon Film	10 ohm 1/5 W J		
R127	Carbon Film	22 kohm 1/5 W J	3069223970	R215L/R	Carbon Film	10 ohm 1/5 W J		
R128	Carbon Film	220 kohm 1/5 W J	3069224970	R216L/R	Metal Film	10 ohm 1 W J		
R129-R135	Carbon Film	47 kohm 1/5 W J	3069473970	R217L/R	Carbon Film	12 kohm 1/5 W J		
R136	Carbon Film	10 kohm 1/5 W J	3069103970	R218	Carbon Film	1.5 kohm 1/5 W J		
R137/R138	Carbon Film	330 ohm 1/5 W J	3069331970	R219	Carbon Film	22 kohm 1/5 W J		
R141L/R	Carbon Film	1.5 kohm 1/5 W J	3069152970	R220	Carbon Film	8.2 kohm 1/5 W J		
R142L/R	Carbon Film	270 kohm 1/5 W J	3069274970	R221	Carbon Film	22 kohm 1/5 W J		
R143L/R	Carbon Film	1.8 kohm 1/5 W J	3069182970	R222	Carbon Film	22 kohm 1/5 W J		
R144L/R	Carbon Film	1.8 kohm 1/5 W J	3069182970	R224	Carbon Film	6.8 kohm 1/5 W J		
R145L/R	Carbon Film	1 kohm 1/5 W J	3069102970	R225-R227	Carbon Film	4.7 kohm 1/5 W J		
R146L/R	Carbon Film	820 ohm 1/5 W J	3069821970	R228	Metal Film	10 ohm 1 W		
R147L/R	Carbon Film	47 ohm 1/5 W J	3069470970	R229/R230	Carbon Film	4.7 kohm 1/5 W J		
R148L/R	Carbon Film	47 ohm 1/5 W J	3069470970	R231	Metal Film	10 ohm 1 W		
R149L/R	Carbon Film	390 ohm 1/5 W J	3069391970	R232L/R	Metal Film	560 ohm 1 W		
R150L/R	Carbon Film	4.7 kohm 1/5 W J	3069472970	R233	Metal Film	2.2 kohm 1 W		
R151L/R	Carbon Film	820 ohm 1/5 W J	3069821970	R234	Carbon Film	22 kohm 1/5 W J		
R152L/R	Carbon Film	820 ohm 1/5 W J	3069821970	RES101	Resonator, CSB455E			
R153L/R	Carbon Film	22 ohm 1/5 W J	3069220970		Ass'y Posistor, 280mm			
R154L/R	Carbon Film	33 ohm 1/5 W J	3069220970					
R155L/R	Carbon Film	2.7 kohm 1/5 W J	3069272970		A'ssy P.C. Board Volume LED			
R156L/R	Carbon Film	39 ohm 1/5 W J	3069390970	LED701	LED, SLR-34URCF03			
R157L/R	Carbon Film	82 ohm 1/5 W J	3069820970	CN701	Wire, 2P, 180mm			
R158L/R	Carbon Film	1 kohm 1/5 W J	3069102970					
R159L/R	Carbon Film	620 ohm 1/5 W J	3069621970		A'ssy P.C. Board Headphone			
R160L/R	Carbon Film	3.3 kohm 1/5 W J	3069332970	8	Jack Phone, Black(Gold)			
R161/R162	Carbon Film	39 ohm 1/5 W J	3069390970	CN801	Lead Ass'y, 4P, 450mm			
R163L/R	Carbon Film	68 ohm 1/5 W J	3069680970					
R164L/R	Carbon Film	33 kohm 1/5 W J	3069333970		A'ssy P.C. Board Voltage Selector			
R165L/R	Carbon Film	82 ohm 1/5 W J	3069820970	CP404	Wafer LV, 3P			
R166L/R	Carbon Film	82 ohm 1/5 W J	3069820970					
R167L/R	Carbon Film	2.2 kohm 1/5 W J	3069222970		A'ssy P.C. Board Input			
R171L/R	Carbon Film	620 ohm 1/5 W J	3069621970	36	Switch Input Selector			
R172L/R	Carbon Film	1.2 kohm 1/5 W J	3069122970	36	Jack RCA 6P, Black(Gold)			
R173L/R	Carbon Film	56 kohm 1/5 W J	3069563970	36	Jack RCA 4P, Black(Gold)			
R174L/R	Carbon Film	820 ohm 1/5 W J	3069821970					
R175L/R	Carbon Film	1.8 kohm 1/5 W J	3069182970					
R176L/R	Carbon Film	1.8 kohm 1/5 W J	3069182970					
R177L/R	Carbon Film	100 ohm 1/5 W J	3069101970					
R178L/R	Carbon Film	1 kohm 1/5 W J	3069102970					
R179L/R	Metal Film	47 ohm 1/5 W J	3069470970					
R180L/R	Carbon Film	47 ohm 1/5 W J	3069470970					
R181L/R	Carbon Film	390 ohm 1/5 W J	3069391970					
R182L/R	Carbon Film	15 kohm 1/5 W J	3069152970					
R183L/R	Carbon Film	620 ohm 1/5 W J	3069621970					
R184L/R	Carbon Film	620 ohm 1/5 W J	3069621970					
R185L/R	Carbon Film	32 ohm 1/5 W J	3069320970					
R186L/R	Carbon Film	22 ohm 1/5 W J	3069220970					
R187L/R	Carbon Film	5.1 kohm 1/5 W J	3069512970					
R188L/R	Carbon Film	3.9 kohm 1/5 W J	3069392970					
R189L/R	Carbon Film	3.9 kohm 1/5 W J	3069392970					
R190L/R	Carbon Film	39 ohm 1/5 W J	3069390970					
R191L/R	Carbon Film	68 ohm 1/5 W J	3069680970					
R192L/R	Carbon Film	58 ohm 1/5 W J	3069580970					
R193L/R	Carbon Film	390 ohm 1/5 W J	3069391970					
R194L/R	Carbon Film	1.8 kohm 1/5 W J	3069182970					
R195L/R	Carbon Film	620 ohm 1/4 W J	3069621270					
R196L/R	Carbon Film	22 ohm 1/5 W J	3069220970					
R197L/R	Carbon Film	22 ohm 1/5 W J	3069220970					
R198L/R	Carbon Film	2.2 ohm 1/5 W J	3069220970					
R199L/R	Carbon Film	2.2 ohm 1/5 W J	3069220970					
RES101	Resonator, CST4.19MGW		3538101180					
RLY101	Relay, JC-2AD-DC24V		5518001450					
RLY102	Relay, OSA-SS-2240K43		5528001610					
GND101	Ground Plate		4235007310					
GND102	Ground Plate		4235007310					
R200L/R	Carbon Film	2.2 ohm 1/5 W J	3069229970					
R201L/R	Carbon Film	2.2 ohm 1/5 W J	3069229970					
Δ R202L/R	Cement, Dual	0.39 ohm 5 W J	3069033776					

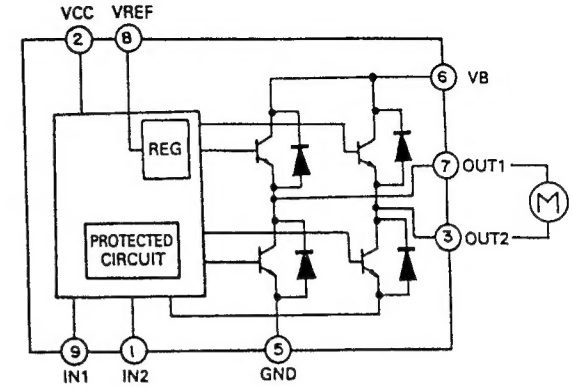
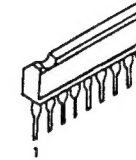
Description	Part No.	Q'ty	Version	Ref.No.	Description	Part No.	Q'ty	Version
A'ssy P.C. Board Stand-By					A'ssy P.C. Board Commander			
Capacitor, DE7150F 472MVA1		3549472409	1	IC101	μPD6122G-002	054021010094	1	
Electrolytic SG	330	μF 250 V M	1	D101	Diode, EL-2	2138013122	1	
Electrolytic SA	1	μF 50 V M	1	D102	IN4148, Switching	2408001100	1	
Nylar	0.033	μF 100 V J	2	C101	Ceramic Tubular	2058322101	1	
Wafer LV, 2P		4428525780	1	C102	Ceramic Tubular	100	pF 50 V J	3519101935
Wafer LV, 4P		4428525800	1	C103	Electrolytic SS	100	pF 50 V J	3519101935
Wafer LV, 2P		4428525780	1	KS,D		47	μF 10 V M	3409247022
Wafer LV, 4P		4428525800	1	8,PT INDO				2208606112
Wafer LV, 3P		4428525790	1	KS,D				
Wire LV, 3P, 140mm		4358880314	1	TR101	KTD1302, NPN, Silicon	15	ohm 1/5 W J	3069150970
Wafer, 6P		4428516510	1	R101	Carbon Film	220	kohm 1/5 W J	3069224970
Pin Solder		4228001410	1	R102	Carbon Film	220	kohm 1/5 W J	3069224970
Ground Plat		4235007310	1	R103	Carbon Film	220	kohm 1/5 W J	3069224970
1N4002, Rectifier		2258100135	1	R104	Carbon Film	220	kohm 1/5 W J	3069224970
1N4148M, Switching		2058322101	5	R105	Carbon Film	220	kohm 1/5 W J	3069224970
Fuse, NB 250 mA, 250V		5508201230	2	R106	Carbon Film	220	kohm 1/5 W J	3069224970
Fuse, T 250 mA, 250 V		5508301234	1	RES101	Resonator, CSB455E	3938001001	1	
Fuse, NB 3 A, 250V		5508301234	1	KS				
Fuse, T 3.15 A, 250 V		5508202630	1	D,B,PT INDO				
Fuse, T 6.3 A, 250 V		5508302735	1	KS				
Fuse, T 3.15 A, 250 V		5508303235	1	D				
Fuse, T 2.5 A, 250 V		5508302735	1	I,PT INDO				
Clip Fuse		5508302535	1	I,PT INDO				
Clip Fuse		4255001010	1	D,Only				
MPSA06Y, NPN, Silicon		4255001010	1	KS				
KTC1815/KTC198, NPN, Silicon		2208606114	1	D,B,PT INDO				
Carbon Film	4.7	kohm 1/5 W J	1					
Carbon Film	47	kohm 1/5 W J	1					
Metal Film	33	ohm 1 W J	1					
Carbon Film	18	kohm 1/5 W J	1					
Metal Film	390	ohm 1 W J	1					
Relay, OST-S-112DM(TVS)		3029391472	1					
KA7806, Regulator		5528001820	1					
		2168602106	1					
A'ssy P.C. Board Volume					A'ssy P.C. Board RMC			
Volume Main, Silver Gold		3208066310	1	054021010091	1			
Electrolytic SG	47	μF 25 V M	3	3208066310	1			
Ceramic Disc	0.047	μF 50 V Z	3	3479347041	3			
Lead Assy, 11P, 120mm		435211128832	1	3579473530	3			
Wafer, 2P		4428508210	1					
Wafer, 4P		4428516310	1					
TA7291S, Motor Driver		2168007204	1					
Carbon Film	33	ohm 1/5 W J	1					
Carbon Film	15	kohm 1/5 W J	1					
Carbon Film	4.7	kohm 1/5 W J	1					
A'ssy P.C. Board TMC					A'ssy P.C. Board Tape 2 MON.			
Remote Sensor		2408000131	1	054021010093	1			
Switch Tact		4658003710	1	4658003710	1			
Ceramic Disc	0.047	μF 50 V Z	3	3579473530	1			
Electrolytic SE	100	μF 6.3 V M	2	3479110115	2			
Ceramic Tubular	100	μF 50 V J	1	3519101935	1			
Lead Assy, 6P, 350mm		436206353332	1					
Lead Assy, 8P, 300mm		436408303332	1					
1N4148M, Switching		2058322101	2					
1N4148M, Switching		2058322101	1					
Carbon Film	100	ohm 1/5 W J	1					
Remote Sensor, KRM-34U		2408000131	1					
A'ssy P.C. Board Tape 2 MON.					A'ssy P.C. Board Tape 2 MON.			
Switch Tact		4658003710	1	054021010093	1			
Lead Assy 10P, 120mm		436210123332	1	4658003710	1			
LED, SLR-34URCF03		2371124702	1	436210123332	1			

DUCT SAFETY NOTICE

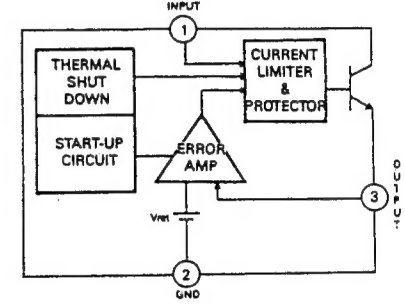
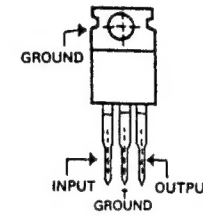
h precaution in this manual should be followed during servicing. Components identified with the IEC symbol \perp in the ts list and the safety can be of special significance. When replacing a component identified with \perp , use only the lacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the ts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are eptably insulated from the supply circuit before returning the product to the customer.

IC'S LEAD IDENTIFICATIONS & INTERNAL DIAGRAM

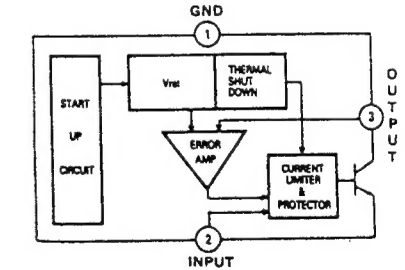
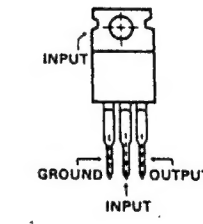
TA7291S : IC501, IC302



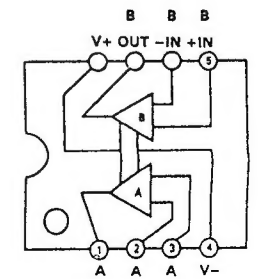
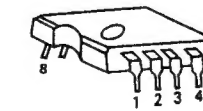
GD78XX : IC103, IC401



GA79XX : IC104

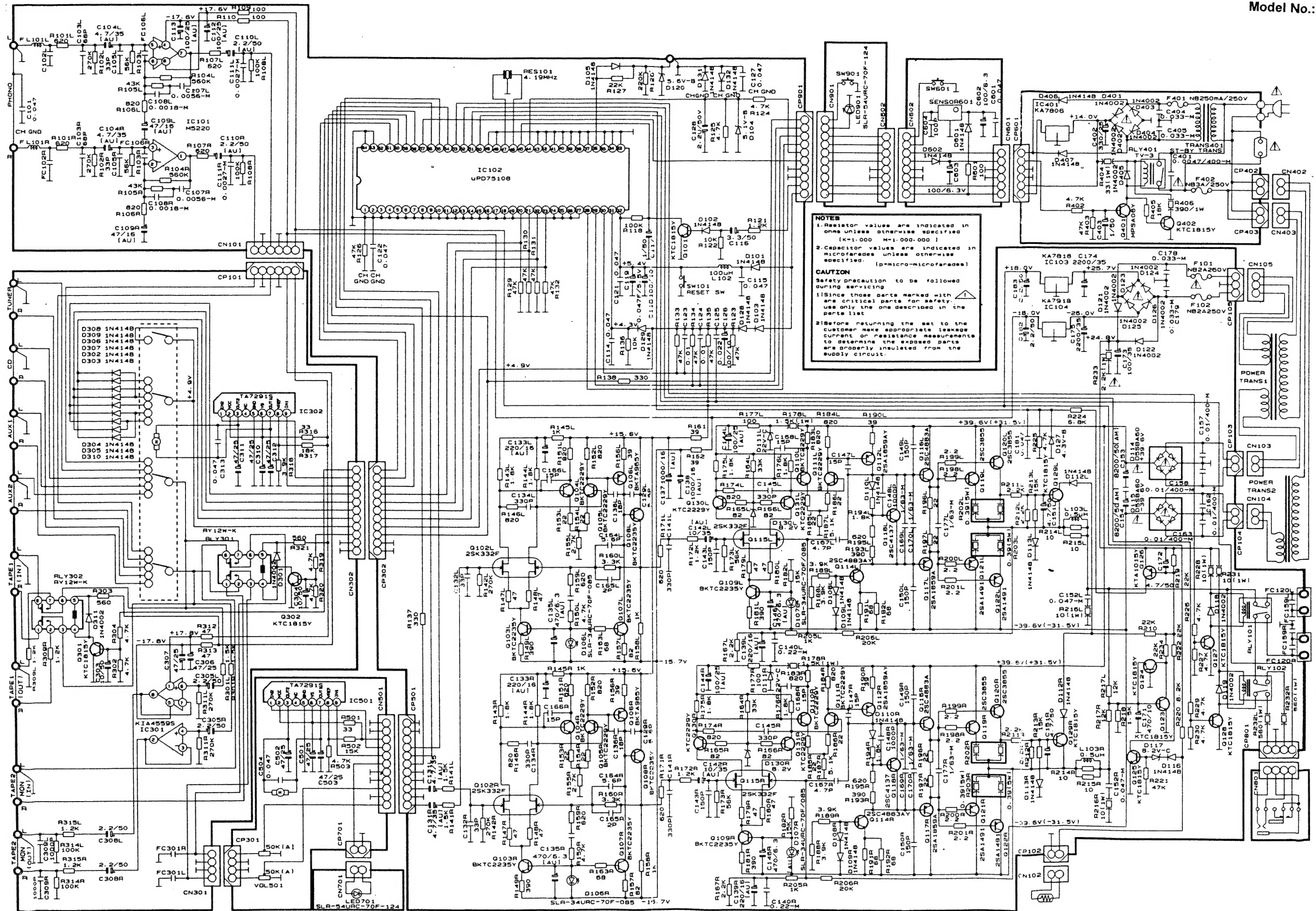


M5220P : IC101



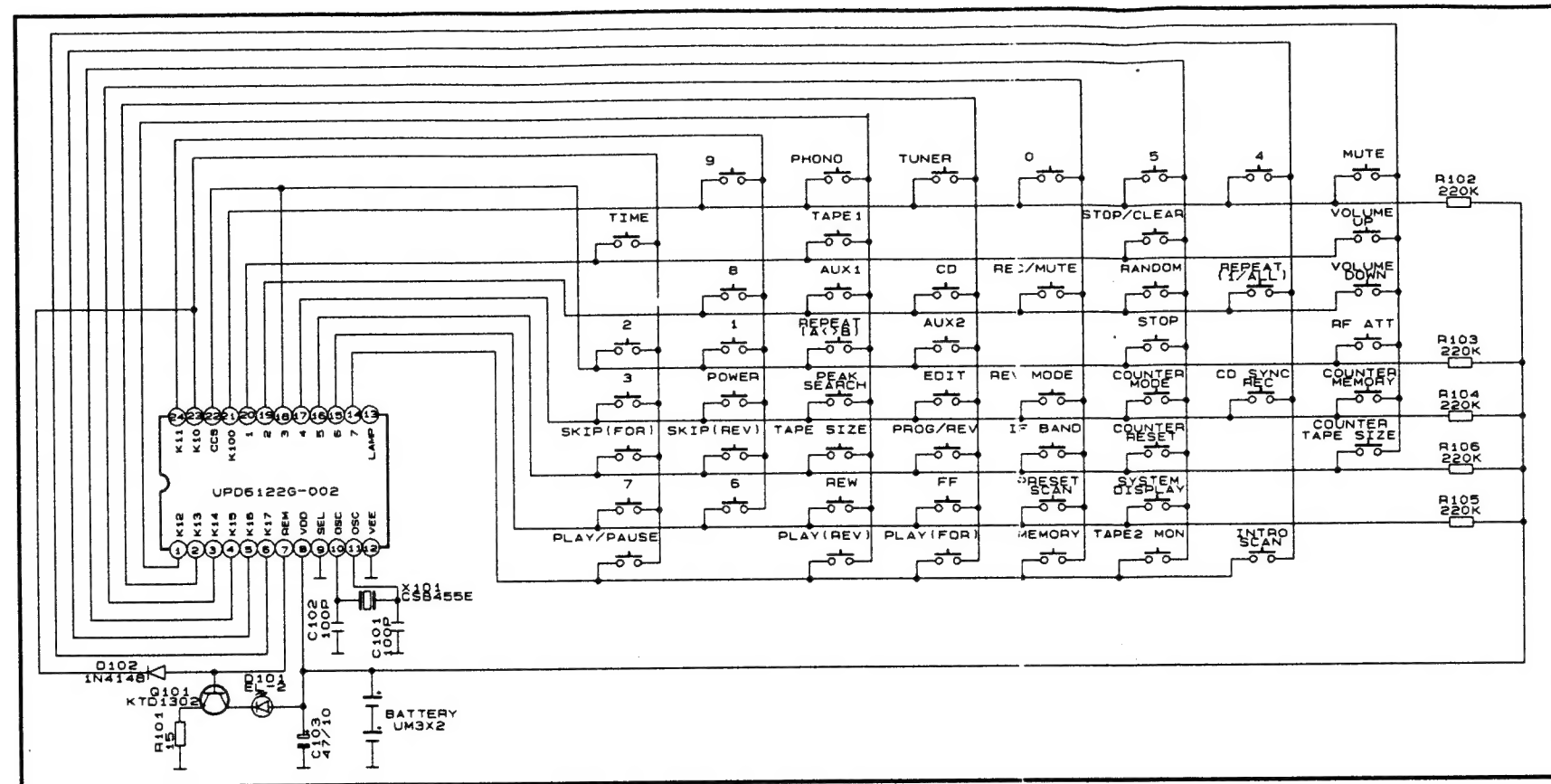
SCHEMATIC DIAGRAM I

Model No.: ACS-7000,



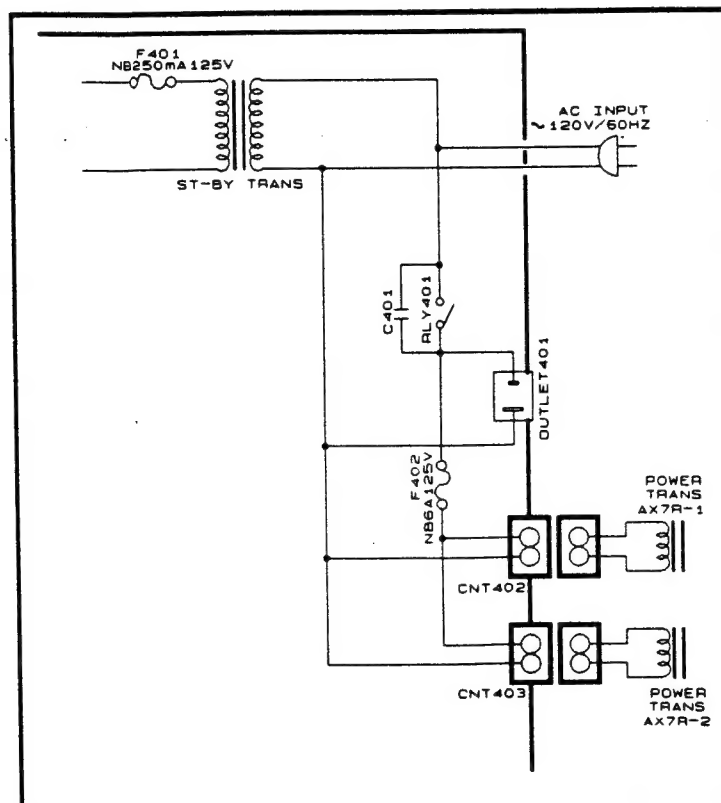
SCHEMATIC DIAGRAM II

Model No.: ACS-7000A

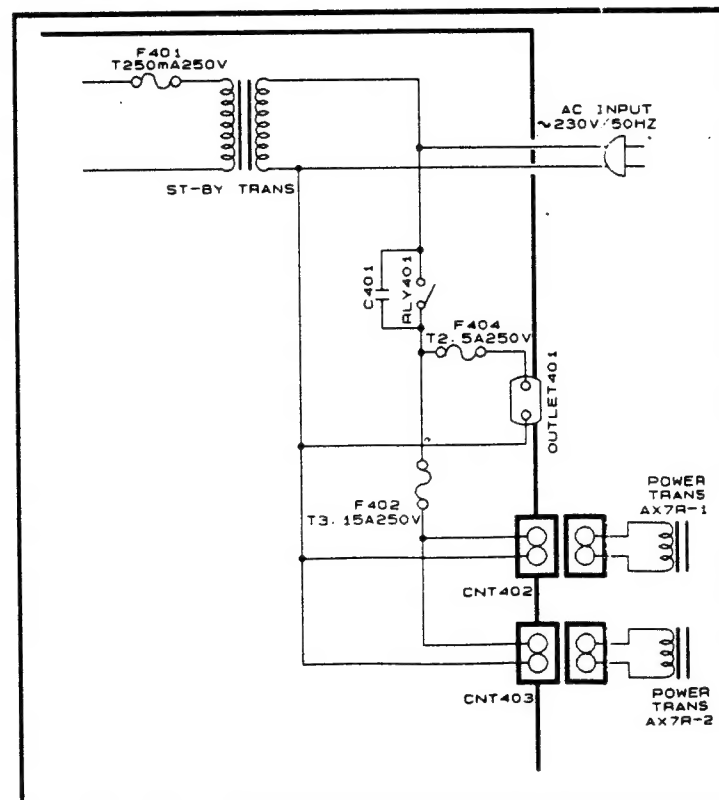


CONNECTION OF PRIMARY

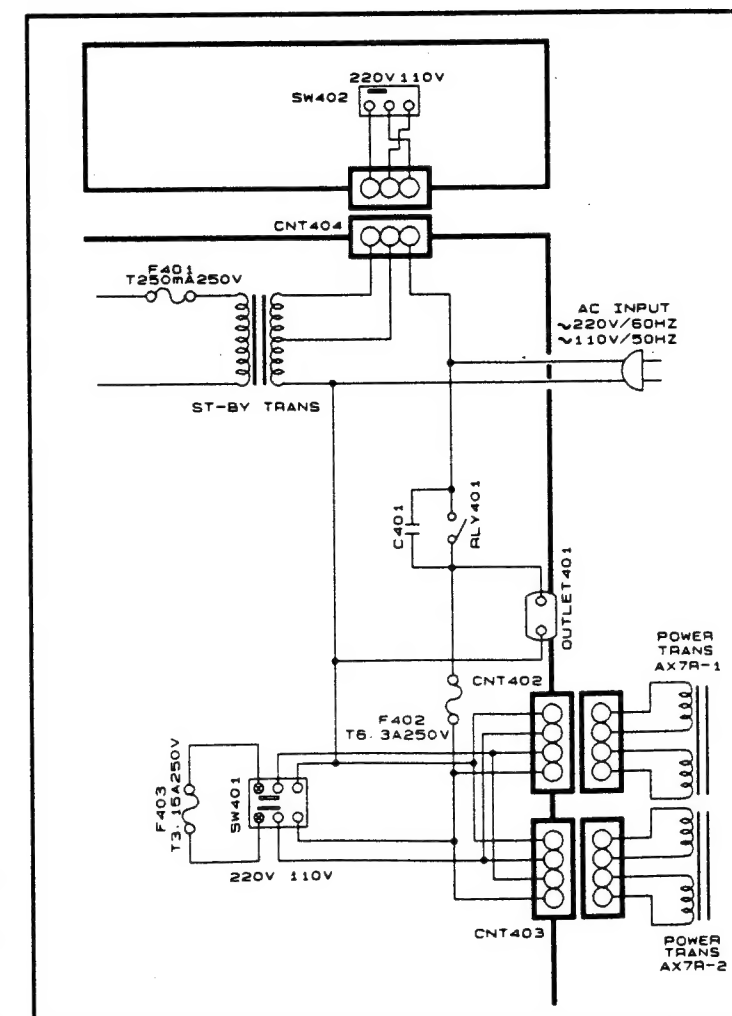
USA



EUROPE



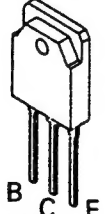

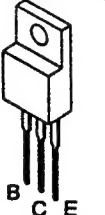

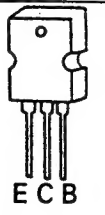



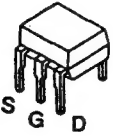
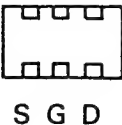


MULTI



NOTES
 1. Resistor values are indicated in ohms unless otherwise specified (K=1,000 M=1,000,000)
 2. Capacitor values are indicated in microfarads unless otherwise specified (p=micro-microfarads)
CAUTION
 Safety precaution to be followed during servicing:
 1) Since those parts marked with a triangle are critical parts for safety, use only the one described in the parts list.
 2) Before returning the set to the customer make appropriate leakage current or resistance measurements to determine the exposed parts are properly insulated from the supply circuit.

TRANSISTORS LEAD IDENTIFICATION

Transistor	Front View	Bottom view
KTC 1815Y KTA 1015Y KTC 2229Y KTC 2235Y KTA 965Y	 ECB	 ECB
2SC 3855 2SA 1491	 B C E	 BCE
2SA 1859A-Y 2SC4883A-Y	 B C E	 BCE
2SC4137	 ECB	 ECB
KMPS A 06	 EBC	 EBC
2SK332F	 S G D	 S G D
TERMINAL NAME		
<div style="display: flex; justify-content: space-between;"> <div> B → BASE C → COLLECTOR E → EMITTER </div> <div> S → SOURCE C → GATE D → DRAIN </div> </div>		